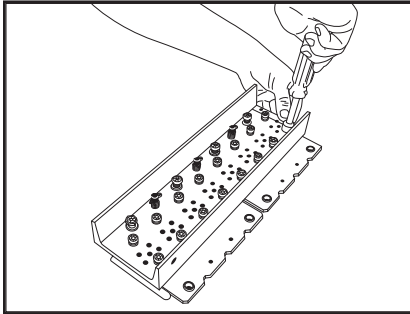
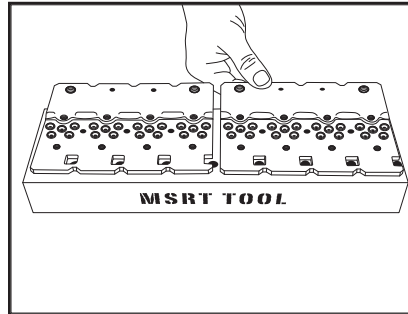


Retrofit SRTA/MSRT Tool Flat Anvil Plate with New Stepped Anvil Plate

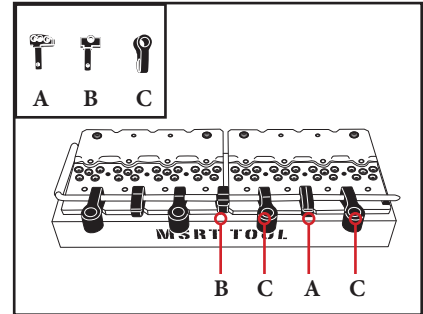
Instructions



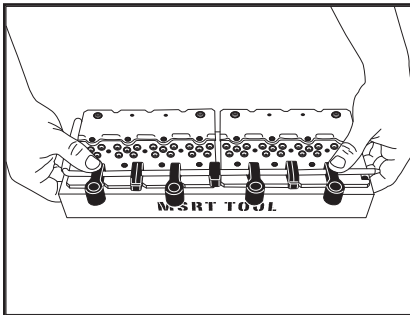
1. Turn the MSRT tool over and remove all existing bolts, cotter pins, and springs.



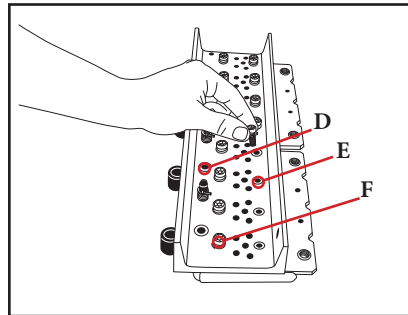
2. Remove flat anvil plate and replace with the new stepped anvil plate.



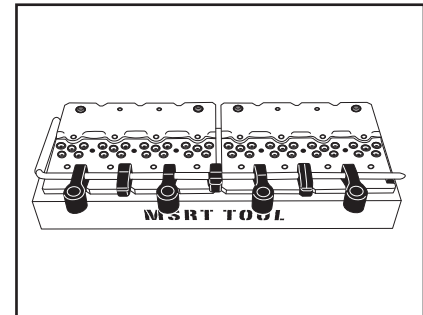
3. Insert 3-hole gauge pin guide (A) in the center of each stepped anvil plate. Insert single hole (B) gauge pin guide in between each anvil plate. Insert guide block locators (C) in all remaining holes.



4. Slide the gauge pin through the gauge pin locaters. While holding the ends of the gauge pin, firmly press the gauge pin into the tool base and turn the MSRT tool base over.

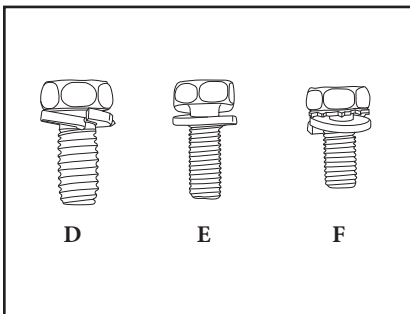


5. Place the spring over the bottom of the gauge pin guides (A, B), depress the spring and re-insert cotter pin. Secure by bending the end of the cotter pin. Insert supplied bolts into the bottom of the stepped anvil plate (bolt D into hole D), (bolt E into hole E), (bolt F into hole F)



6. Tighten all bolts with a wrench in the following sequence:

1. Tighten all F bolts.
2. Tighten all D bolts.
3. Tighten all E bolts.



D = 5/16" x 3/4"

E = 1/4" x 3/4"

F = 1/4" x 5/8"

Note: Grade 8 Bolts



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