For cutting rubber and elastomeric materials only.

WARNING

IMPROPER OR UNSAFE use of this power tool can result in death or serious bodily injury! This manual contains important information about product function and safety. Please read and understand this manual BEFORE operating the power tool. Please keep this manual available for other users and owners before they use the power tool. This manual should be stored in a safe place.
Table of Contents

Main Components...................................................................................pg. 3

Tool Specifications...................................................................................pg. 3

General Safety Rules........................................................................... pgs. 4-7

Tool Preparation......................................................................................pg. 8

Operation of Electric Hammer Drill ....................................................pg. 8

Electric Cutter Operation.......................................................................pg. 9

Tool Maintenance–Bearings .................................................................pg. 9

Tool Maintenance–Blade Replacement .............................................pg. 10

Logbook..................................................................................................pg. 11

Spare Parts..............................................................................................pg. 12
Electric Belt Cutter

Main Components

1. Housing Guard
2. Blade Guard and Cutting Guide
3. Carriage
4. Eye Bolt
5. Handle
6. Electric Hammer Drill
7. Circular Blade
8. Power Cord
9. Rear Carriage Bolt
10. Carriage Support Bolt

DO NOT carry tool by electric hammer drill handle. It is recommended that you place tool in carrying case for traveling extended distances.

Tool Specifications

### EBC1 Specifications

<table>
<thead>
<tr>
<th>Specifications</th>
<th>Imperial</th>
<th>Metric</th>
</tr>
</thead>
<tbody>
<tr>
<td>Weight</td>
<td>19 lbs</td>
<td>8.5 kg</td>
</tr>
<tr>
<td>Machine Housing</td>
<td>Stainless Steel</td>
<td></td>
</tr>
<tr>
<td>Blade Material</td>
<td>High Speed Steel</td>
<td></td>
</tr>
<tr>
<td>Blade Size</td>
<td>ø 6.70 x .157, hole ø .787, key way .236 (in)</td>
<td>ø 170 x 6, hole ø 20, key way 6 (mm)</td>
</tr>
<tr>
<td>Blade Phases</td>
<td>phase 1.38, pre-phase .079 (in)</td>
<td>phase 35, pre-phase 2 (mm)</td>
</tr>
<tr>
<td>Drill Description</td>
<td>Hitachi, DV16 V</td>
<td></td>
</tr>
<tr>
<td>Hammer drill – Make and Model</td>
<td>Hitachi, DV16 V</td>
<td></td>
</tr>
<tr>
<td>Hammer drill – Power Source</td>
<td>120 V</td>
<td></td>
</tr>
<tr>
<td>Hammer drill – Power Consumption</td>
<td>590 W</td>
<td></td>
</tr>
<tr>
<td>Hammer drill – Current</td>
<td>6.0 A</td>
<td></td>
</tr>
<tr>
<td>Number of Revolutions, Nominal</td>
<td>0 – 2.900 RPM</td>
<td></td>
</tr>
<tr>
<td>Direction of Rotation</td>
<td>Forwards and Backwards</td>
<td></td>
</tr>
<tr>
<td>Cutting Description</td>
<td>Imperial</td>
<td>Metric</td>
</tr>
<tr>
<td>Cutting Capacity – Rubber Belt</td>
<td>Up to 1 inch</td>
<td>Up to 25 mm</td>
</tr>
<tr>
<td>Cutting Capacity – PVC Belt</td>
<td>Up to 360 PIW</td>
<td>Up to 630 EP</td>
</tr>
<tr>
<td>Material hardness</td>
<td>25° - 90° Shore A</td>
<td></td>
</tr>
</tbody>
</table>

### EBC2 Specifications

<table>
<thead>
<tr>
<th>Specifications</th>
<th>Imperial</th>
<th>Metric</th>
</tr>
</thead>
<tbody>
<tr>
<td>Weight</td>
<td>29 lbs</td>
<td>13 kg</td>
</tr>
<tr>
<td>Machine Housing</td>
<td>Stainless Steel</td>
<td></td>
</tr>
<tr>
<td>Blade Material</td>
<td>High Speed Steel</td>
<td></td>
</tr>
<tr>
<td>Blade Size</td>
<td>ø 8.66 x .236, hole ø .384, key way .315 (in)</td>
<td>ø 220 x 6, hole ø 25, key way 8 (mm)</td>
</tr>
<tr>
<td>Blade Phases</td>
<td>phase 2.95, pre-phase .079 (in)</td>
<td>phase 75, pre-phase 2 (mm)</td>
</tr>
<tr>
<td>Drill Description</td>
<td>Metabo, SBE750</td>
<td></td>
</tr>
<tr>
<td>Hammer drill – Make and Model</td>
<td>Metabo, SBE750</td>
<td></td>
</tr>
<tr>
<td>Hammer drill – Power Source</td>
<td>120 V</td>
<td></td>
</tr>
<tr>
<td>Hammer drill – Power Consumption</td>
<td>750 W</td>
<td></td>
</tr>
<tr>
<td>Hammer drill – Current</td>
<td>6.2 A</td>
<td></td>
</tr>
<tr>
<td>Number of Revolutions, Nominal</td>
<td>0 – 3.000 RPM</td>
<td></td>
</tr>
<tr>
<td>Number of Revolutions - Blade</td>
<td>&lt; 40 RPM</td>
<td></td>
</tr>
<tr>
<td>Direction of Rotation</td>
<td>Forwards and Backwards</td>
<td></td>
</tr>
<tr>
<td>Cutting Description</td>
<td>Imperial</td>
<td>Metric</td>
</tr>
<tr>
<td>Cutting Capacity – Rubber Belt</td>
<td>Up to 2 inch</td>
<td>Up to 50 mm</td>
</tr>
<tr>
<td>Cutting Capacity – PVC Belt</td>
<td>Up to 1140 PIW</td>
<td>Up to 2000 EP</td>
</tr>
<tr>
<td>Material hardness</td>
<td>25° - 90° Shore A</td>
<td></td>
</tr>
</tbody>
</table>
General Safety Rules
—Save These Instructions—

Signal words:
“DANGER” indicates an imminently hazardous situation which, if not avoided, will result in death or serious injury. The signal word is limited to the most extreme situations.

“WARNING” indicates a potentially hazardous situation which, if not avoided, could result in death or serious injury.

“CAUTION” indicates a potentially hazardous situation which, if not avoided, may result in minor or moderate injury. It may also be used to alert against unsafe practices.

Safety Symbol

⚠️

This international safety symbol is used to identify and call attention to specific safety matters.

Safety Information

To Avoid Severe Personal Injury or Property Damage, read carefully and understand the following Safety Precautions.

1. WORK AREA

⚠️ CAUTION

Keep your work area clean and well lit. Cluttered benches and dark areas invite accidents.

⚠️ DANGER

Do not operate power tools in explosive atmospheres, such as in the presence of flammable liquids, gases, or dust. Power tools create sparks which may ignite the dust of fumes.

⚠️ CAUTION

Keep bystanders, children, and visitors away while operating a power tool. Distractions can cause you to lose control.

⚠️ WARNING

Never leave tool until it comes to a complete stop.
Electric Belt Cutter

General Safety Rules

2. ELECTRICAL SAFETY

DANGER

Double Insulated tools are equipped with a polarized plug (one blade is wider than the other). This plug will fit in a polarized outlet only one way. If the plug does not fit fully in the outlet, reverse the plug. If it still does not fit, contact a qualified electrician to install a polarized outlet. Do not change the plug in any way. Double Insulation eliminates the need for the three wire grounded power cord and grounded power supply system.

WARNING

Avoid body contact with grounded surfaces such as pipes, radiators, ranges, and refrigerators. There is an increased risk of electric shock.

WARNING

Do not expose power tools to rain or wet conditions. Water entering a power tool will increase the risk of electric shock.

DANGER

Do not abuse the cord. Never use the cord to carry the tool or pull the plug from a receptacle. Keep cord away from heat, oil, sharp edges, or moving parts. Replace damaged cords immediately. Damaged cords increase the risk of electric shock.

WARNING

When operating a power tool outdoors, use an outdoor extension cord marked “W-A” or “W”. These cords are rated for outdoor use and reduce the risk of electric shock.

3. PERSONAL SAFETY

WARNING

Stay alert, watch what you are doing and use common sense when operating a power tool. Do not use tool while tired or under the influence of drugs, alcohol, or medication. A moment of inattention while operating power tools may result in serious personal injury.

WARNING

Dress properly. Do not wear loose clothing or jewelry. Contain long hair. Keep your hair, clothing, and gloves away from moving parts. Loose clothes, jewelry, or long hair can be caught in moving parts.

WARNING

Avoid accidental starting. Be sure switch is off before plugging in. Carrying tools with your finger on the switch or plugging in tools that have the switch on invites accidents.

WARNING

Do not overreach. Keep proper footing and balance at all times. Proper footing and balance enables better control of the tool in unexpected situations.

CAUTION

Use safety equipment. Always wear eye protection. Dust mask, non-skid safety shoes, hard hat, or hearing protection must be used for appropriate conditions.

WARNING

Never alter or remove safety devices.

WARNING

Keep your hands and fingers away from all moving parts, e.g. the blade, at all times.
Electric Belt Cutter

General Safety Rules

4. TOOL USE AND CARE

⚠️ WARNING
Always use belt cutter on a level, firm surface. Cutting is only allowed when operating the machine with one hand on the handle and the other on the hammer-drill. Before starting the machine, the handle must be installed on either the right or left side.

⚠️ CAUTION
Do not force tool.

⚠️ WARNING
Do not use tool if switch does not turn it on or off. Any tool that cannot be controlled with the switch is dangerous and must be repaired.

⚠️ WARNING
Disconnect the plug from the power source before making any adjustments, changing accessories, or storing the tool. Such preventive safety measures reduce the risk of starting the tool accidentally.

⚠️ WARNING
Store idle tools out of reach of children and other untrained persons. Tools are dangerous in the hands of untrained users.

⚠️ CAUTION
Maintain tools with care. Keep cutting tools sharp and clean. Properly maintained tools, with sharp cutting edges are less likely to bind and are easier to control.

⚠️ CAUTION
Check for misalignment or binding of moving parts, breakage of parts, and any other condition that may affect the tool's operation. If damaged, have the tool serviced before using. Many accidents are caused by poorly maintained tools.

5. SERVICE AND MAINTENANCE

⚠️ WARNING
Tool service must be performed only by qualified repair personnel. Service or maintenance performed by unqualified personnel could result in a risk of injury.

⚠️ CAUTION
When servicing a tool, use only identical replacement parts. Use of unauthorized parts or failure to follow Maintenance Instruction may create a risk of electric shock or injury.

⚠️ DANGER
Do not use power tools if the plastic housing or handle is cracked. Cracks in the tool's housing or handle can lead to electric shock. Such tools should not be used until repaired.

⚠️ CAUTION
Do not wipe plastic parts with solvent. Solvents such as gasoline, thinner, benzene, carbon tetrachloride, and alcohol may damage and crack plastic parts. Do not wipe them with such solvents. Wipe plastic parts with a soft cloth lightly dampened with soapy water and dry thoroughly.

⚠️ WARNING
NEVER use a tool which is defective or operating abnormally. If the tool appears to be operating unusually, making strange noises, or otherwise appears defective, stop using it immediately and arrange for repairs.

⚠️ WARNING
Before performing any belt cutter maintenance, remove the plug from the socket and follow all procedures noted in manual.
Electric Belt Cutter

General Safety Rules

6. CIRCULAR CUTTER SAFETY

⚠️ WARNING
Make sure that the power cable is not located between circular blade and lower carriage.

⚠️ WARNING
Keep your body positioned to either side of the cutter blade, but not inline with the cutter blade.

⚠️ WARNING
Check blade guard for proper closing before each use. Do not operate cutter if blade guard does not move freely and close instantly. Never clamp or tie blade guard into the open position.

⚠️ WARNING
Never hold piece being cut in your hands or across your leg. It is important to support the work properly to minimize body exposure, blade binding, or loss of control.

⚠️ DANGER
Hold tool by the insulated gripping surfaces when performing an operation where the cutting tool may contact hidden wiring or its own cord. Contact with a “live” wire will also make exposed metal parts of the tool “live” and shock the operator.

⚠️ WARNING
Do not run the saw while carrying it. Lower guard may be opened by contact with your clothing. Accidental contact with the spinning saw blade could result in serious personal injury.

⚠️ CAUTION
Do not use dull or damaged blade.

7. REPLACING THE CIRCULAR BLADE

⚠️ CAUTION
Do not attempt to resharpen blades. This will affect cutting completely through belt.

⚠️ WARNING
Always wear cut-proof safety gloves and safety glasses when replacing blade. Blade is razor sharp, treat it accordingly.

⚠️ WARNING
Before performing a blade replacement, remove the plug from the socket and follow all procedures noted in manual.

⚠️ WARNING
Only authorized and trained technicians should work on the cutter.

⚠️ WARNING
Test the cutter after blade replacement to make sure that it can be used safely.
Electric Belt Cutter

Tool Preparation

Mounting of side handle:
The Flexco Electric Belt Cutter is supplied with a handle that can be mounted on either side of the tool. For right-handed operation thread the handle into the left side of the tool housing, see Fig. 1. For left-handed operation thread the handle into the right side of the housing, see Fig. 2.

Eye bolt use with optional balancer:
The Flexco Electric Belt Cutters are supplied with an eye bolt for mounting the cutters to tool balancers. NOTE: Tool balancer must be purchased separately. Be sure to use a balancer that is properly rated for the weight of the belt cutter and has a cable long enough to permit safe operation of the cutter. The EBC1 weights 19 lbs. and the EBC2 weights 29 lbs.

Operation of Electric Hammer Drill

<table>
<thead>
<tr>
<th>EBC1</th>
<th>EBC2</th>
</tr>
</thead>
<tbody>
<tr>
<td><img src="image1" alt="EBC1" /></td>
<td><img src="image2" alt="EBC2" /></td>
</tr>
<tr>
<td>For normal use, operate in Reverse Direction; press drilling direction button for reverse direction operation.</td>
<td>For normal use, operate in Reverse Direction; press drilling direction button for reverse direction operation.</td>
</tr>
<tr>
<td>Operate in Drill Mode only; slide the action mode selector switch to indicate drill mode.</td>
<td>Operate in Drill Mode only; slide the action mode selector switch to indicate drill mode.</td>
</tr>
<tr>
<td>Cutting Speed Adjustment; adjust Electric Hammer Drill to low speed by turning switch to low speed. For best results, always operate cutters in low speed.</td>
<td>Cutting Speed Adjustment; adjust Electric Hammer Drill to low speed by turning switch to low speed. For best results, always operate cutters in low speed.</td>
</tr>
</tbody>
</table>
Electric Belt Cutter Operation

For best results: Always elevate belt. • Always use appropriate lubricant. • Always cut in low speed.

Square belt using centerline method

Use of Cutting Guide
Make sure belt is clean. Spray area to be cut with silicone lubricant (Flexco # 30392, not included). Lift Blade Guard and insert belt between Carriage and Blade Guard. Position Electric Belt Cutter so that slot in Cutting Guide is directly centered above cut line on belt.

Producing Square Edge during cutting
In order to produce a square edge during cutting, hold Electric Belt Cutter perpendicular to belt throughout the entire cutting operation. Use two hands for operation.

Tool Maintenance–Bearings
Unplug drill from power source prior to performing any maintenance.

Clean Belt Support Bearings when dirty. Wipe Bearings with a clean cloth and a solvent such as mineral spirits.

Support Bearings may be taken apart for a more thorough cleaning. Replace Bearings in the order shown above for EBC1 or EBC2.
Electric Belt Cutter

Tool Maintenance–Blade Replacement

If the Belt Cutter is difficult to operate, the blade may be worn and need replacement. Unplug drill from power source.

1. Loosen Rear Carriage Bolt.

2. Remove Carriage Support Bolt and Nut.
   WARNING: DO NOT TOUCH BLADE.

3. Rotate Carriage away from Blade.

4. Remove Blade Mount Bolt.

5. Remove Blade Mount Shaft.
   WARNING: Blade edge is very sharp.
   DO NOT TOUCH EDGE OF BLADE!
   Push the Blade Guard into the Cutter Housing just enough to clear the Blade. Remove the Blade and Blade Spacer carefully.


7. Carefully pivot Carriage back into place. Be careful to not damage Blade as it slides between the Belt Support Bearings.

Logbook

<table>
<thead>
<tr>
<th>DATE</th>
<th>NOTES</th>
<th>DATE</th>
<th>NOTES</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>
Thank you for choosing the Flexco Electric Belt Cutter.

Your feedback is appreciated and may be directed to Flexco Customer Service at 1-800-541-8028

## Spare Parts

1. Replacement Blade
2. Handle
3. Eye Bolt
4. Electric Hammer Drill

---

### Spare Parts List

<table>
<thead>
<tr>
<th>Description</th>
<th>Ordering Number</th>
<th>Item Code</th>
</tr>
</thead>
<tbody>
<tr>
<td>Replacement blade for EBC1</td>
<td>EBC1-B</td>
<td>30003</td>
</tr>
<tr>
<td>Replacement blade for EBC2</td>
<td>EBC2-B</td>
<td>30004</td>
</tr>
<tr>
<td>Replacement electric hammer drill for EBC1</td>
<td>EBC1-DR</td>
<td>30005</td>
</tr>
<tr>
<td>Replacement electric hammer drill for EBC2</td>
<td>EBC2-DR</td>
<td>30006</td>
</tr>
<tr>
<td>Replacement eye bolt for EBC1 &amp; EBC2</td>
<td>EBC-EB</td>
<td>30007</td>
</tr>
<tr>
<td>Replacement handle for EBC1 &amp; EBC2</td>
<td>EBC-H</td>
<td>30008</td>
</tr>
</tbody>
</table>